Immersible Thermal Gas Mass Flow Meter

**Features**
- Direct mass flow monitoring eliminates need for separate temperature and pressure inputs
- Accuracy +/- 1% of reading plus 0.5% of full scale
- Patented Dry-Sense™ technology eliminates sensor drift
- State-of-the-art calibration facility insures a highly accurate calibration that matches the application
- Field validation of meter electronics and sensor resistance verifies flow meter performance
- One-second response to changes in flow rate
- FM, CSA, PED, ATEX and GOST R/RTN certified for hazardous areas
- CE approved
- High temperature option to 750F (400C) available
- Multipoint options available
- Integrated self-cleaning purge option available for dirty flows
- Low and high pressure hot taps available
- Optional MODBUS, Foundation Fieldbus and Profibus PA available

**Description**

Sierra Instruments’ Steel-Mass™ Model 640S immersible thermal mass flow meter is designed for the toughest industrial gas flow measurement applications. The versatile microprocessor-based transmitter integrates the functions of flow measurement, flow-range adjustment, meter validation and diagnostics in either a probe-mounted or remote housing. Mass flow rate and totalized flow, as well as other configuration variables, are displayed on the optional 2 x 12 LCD display. The programmable transmitter is easily configured via an RS-232 communication port and Sierra’s Smart Interface™ software, or via the display and magnetic switches on the instrument.

Sierra’s state-of-the-art calibration facility insures that the calibration will match the application, and our patented Dry-Sense™ thermal sensor insures the Model 640S will hold this calibration over time.

Sierra’s Smart Interface™ software guides you through a procedure to fully validate instrument performance, thus field-verifying meter functionality.

The meter is available with a variety of input power, output signal, mounting and packaging options.

For information online: www.sierrainstruments.com
Hazardous-Area Location Enclosure Dimensional Specifications

### Compression Fitting—Side View (E2)

![Compression Fitting—Side View (E2)](image)

### Compression Fitting—Front View (E2)

![Compression Fitting—Front View (E2)](image)

### Flange Mounting—Side View (E2)

![Flange Mounting—Side View (E2)](image)

### Flange Mounting—Front View (E2)

![Flange Mounting—Front View (E2)](image)

### Remote Mount Junction Box—Side View (E4)

![Remote Mount Junction Box—Side View (E4)](image)

### Remote Mount Junction Box—Front View (E4)

![Remote Mount Junction Box—Front View (E4)](image)

### Remote Mount—Side View (E3, ATEX only)

![Remote Mount—Side View (E3, ATEX only)](image)

### Remote Mount—Front View (E3, ATEX only)

![Remote Mount—Front View (E3, ATEX only)](image)

### Mounting Holes for Remote Bracket

![Mounting Holes for Remote Bracket](image)

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**Tables**

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All dimensions are inches. Millimeters are in parentheses. All drawings have a +/-0.25-inch (6.4 mm) tolerance. Certified drawings are available on request.
### Hazardous-Area Location Enclosure Dimensional Specifications

**Remote Rear Bracket Mounted Electronics**

![Diagram of Remote Rear Bracket Mounted Electronics]

**Remote Side Bracket Mounted Electronics**

![Diagram of Remote Side Bracket Mounted Electronics]

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### NEMA 4X Dimensional Specifications

![Diagram of NEMA 4X Dimensional Specifications]

### Self-Cleaning Purge Option

- Maximum process pressure 100 Psi
- Maximum process temperature 500 F.
- Max pressure purge air: 150 Psi
- Process connection Purge air 1/4” NPTF
- Wetted Process Parts: all 316SS
- The purge gas must be clean and dry. Do not use a liquid to clean the sensor inline
- The purge system is only available with E4 and E2 housings
- The purge system is NOT available with FM, ATEX or CSA approval or the high temperature option

**Warning:** During the purge cycle there will be a high flow over the sensor. This will drive the output of the flow meter to the maximum flow (Output will be 20-26 mA)

**Operation:** This is not a continuous flow of air, but a blast purge option. The purge nozzle creates a jet stream which blows deposits from the sensors. The frequency and intensity of the purge is determined by the end user. It can be done with a suitable manual, pneumatic or electric valve (Solenoid). It is also possible to control the purge system automatically (i.e. timer, PLC or HMI).

**Note:** There is a check valve built inside the flow meter to prevent the return flow of process gasses into the purge system. Replacement of this valve can only take place in the factory.
### Low Pressure Hot Tap to 150 psig (10 barg)

**Side View**

**VARIABLES**
- \( L \) = Nominal Probe Length
- \( D \) = Duct O.D.
- \( C \) = Duct I.D.
- \( T \) = Height of “Threadolet” or Customer Provided Weldolet
- \( R \) = Restraint Cable Length

**FORMULA**

\[
L \geq 12 + \frac{D}{2} + T
\]

So \( L \) must be equal or greater than 12-inches plus the height of the “Threadolet” plus half the duct O.D.

\( R = \frac{D}{2} + T + 8.8 \)

### Unobstructed Flow Requirements

Select an installation site that will minimize possible distortion in the flow profile. Valves, elbows, control valves and other piping components may cause flow disturbances. Check your specific piping condition against the examples shown below. In order to achieve accurate and repeatable performance install the flow meter using the recommended number of straight run pipe diameters upstream and downstream of the sensor. If you cannot meet these requirements please refer to the Flat-Trak™ Model 780S with flow conditioning plates (flow conditioning plates reduce upstream requirements to as little as 2 diameters).

#### Example A – Upstream (1) Requirements

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(1) Number of diameters (D) of straight pipe required between upstream disturbance and the flow meter.

#### Example B – Downstream (2) Requirements

<p>| | |</p>
<table>
<thead>
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</tr>
<tr>
<td>6</td>
<td>5D</td>
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</table>

(2) Number of diameters (D) of straight pipe required downstream of the flow meter.

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All dimensions are inches. Millimeters are in parentheses. All drawings have a +/-0.25-inch (6.4 mm) tolerance. Certified drawings are available on request.
### Performance Specifications

#### Accuracy of Point Velocity
+/- 1% of reading + 0.5% of full scale

#### Repeatability
+/- 0.2% of full scale

#### Temperature Coefficient
+/- 0.02% of reading per °F within +/- 50° F of customer specified conditions +/- 0.03% of reading per °F to 100° F of customer specified conditions +/- 0.04% of reading per °C within +/- 25° C of customer specified conditions +/- 0.06% of reading per °C to 50° C of customer specified conditions

#### Pressure Coefficient
.02% per psi for air, consult factory for other gases

#### Response Time
One second to 63% of final velocity value

### Operating Specifications

#### Gases
Most gases compatible with 316 L stainless steel Hastalloy® available

#### Gas Pressure (2 limitations)
Mechanical design pressure:
- Compression fittings: 500 psig (34 barg)
- 1-inch 150 lb flange (-40° to 250° F): 185 psig (12.8 barg)
- Low Pressure Hot Tap: 150 psig (10 barg)
- High Pressure Hot Tap: 1000 psig (70 barg)

#### Pressure Drop
Negligible for pipes three inches in diameter or larger

#### Gas & Ambient Temperature
Gas: -40° F to 350° F (-40° C to 177° C) Gas dependent.
Ambient: -40° F to 120° F (-40° C to 50° C)

#### Leak Integrity
5 x 10^-9 cc/sec of helium maximum

#### Power Requirements
18 to 30 VDC (regulated), 625 mA maximum
100 to 240 VAC, 50/60 Hz, 15 watts maximum

### High Temperature Option
Up to 750° F (400° C) air only; consult factory for other gases

### Digital Communications Options
Foundation Fieldbus (read only; flow and totalized flow)
Probus PA (read only; flow and totalized flow)
MODBUS RTU (read/write most parameters)
RS-232 (standard; command set available)

### Output Signal
- Linear 0–5 VDC or 0–10 VDC, 1000 ohms minimum load resistance or
- Linear 4–20 mA proportional to mass flow rate,
  - 700 ohms maximum resistance power supply dependent
User-selectable: Active non-galvanically separated or Passive galvanically separated (loop power required)

### Alarms
- Hard contact user-adjustable high and low
- Dead band adjustable with Smart Interface™ software
- Relay ratings: Maximum 400 VDC or VAC (peak), 140 mA

### Displays
Alphanumeric 2 x 12 digit backlit LCD
Adjustable variables via on-board switches (password protected)
or with Smart Interface™ software

### Totalizer
Seven digits (9,999,999) in engineering units
Resettable by software, on-board switches or external magnet

### Software
Smart Interface™ Windows®-based software
Minimum 8 MB of RAM, preferred 16 MB of RAM
RS-232 communication
Additional features: Alarm dead band adjustment
Zero cut-off adjustment
Linearization adjustment
Save / Load configurations
Flow meter validation

### Wetted Materials
316L stainless steel

### Enclosure
Hazardous-Area Location Enclosure (IP66) or NEMA 4X (IP65)
Both are powder-coated cast aluminum

### Electrical Connections
Two 3/4 inch NPT: Hazardous-Area Location Enclosure (IP66)
One 1/2 inch NPT: NEMA 4X Enclosure (IP65)

### Mounting (optional)
ANSI 1-inch 150 lb flange
3/4-inch tube compression fitting with 1-inch male NPT
Hot tap systems

### Certifications
CE (All enclosures)
CSA (Explosion proof for Class I, Division 1, Groups B, C, D)
ATEX (II 2 GD Ex d IIC T6 ... T2; IP 66 ... T70 °C ... T280 °C)
FM (Explosion proof for Class I, Division 1, Groups B, C, D; dust-ignition proof for Class II, III, Division 1, Groups E, F, G)
IP65, NEMA 4X T6 -40° C to 70° C ambient
Chinese pattern approval
GOST R/RTN (1ExdIICT6...T2)

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### Ordering the Model 640S

#### PARENT MODEL NUMBER

| 640S | Steel-Mass™ Immersible Thermal Flow Meter |

#### AGENCY APPROVALS

- **NAA**: Non-Agency Approved Meter
- **CSA**: Explosion Proof for Class I, Division 1, Groups B, C, D
- **ATEX**: II 2 GD Ex d IIC T6 ... T2; II 3 T6 ... T280 °C
- **FM**: Explosion Proof for Class I, Division 1, Groups B, C, D
- **GOST**: 1Exd/IC T6...T2

#### PROBE LENGTH

- **L06**: 6-inches (15 cm)
- **L09**: 9-inches (23 cm)
- **L13**: 13-inches (33 cm)
- **L18**: 18-inches (46 cm)
- **L24**: 24-inches (61 cm)
- **L36**: 36-inches (92 cm)
- **L(in)**: Special Length (Length in Inches)
- **L(in)-M5**: Probe with 1-Inch 150 lb Flange (Length in Inches)
- **L(in)-M9**: High Pressure Hot Tap with Retractor (Length in Inches)

#### MOUNTING ACCESSORIES

- **640S-M0**: None
- **640S-M1**: Compression Fitting (3/4-inch tube x 1-inch Male NPT)
- **640S-M2( )**: Threadolet (3/4-inch Female NPT) Specify pipe O.D. in parentheses
- **640S-M3**: Flat Duct Bracket (3/4-inch tube compression fitting)
- **640S-M4( )**: Curved Duct Bracket (3/4-inch tube compression fitting) Specify duct O.D. in parentheses
- **640S-M8( )**: Low Pressure Hot Tap. Specify duct O.D. in parentheses
- **640S-M10( )**: Quick Removal Tap. Maximum 40 psig (2.8 barg)

#### ENCLOSURES

- **E2**: Hazardous-Area Location Enclosure
- **E3(ft)**: Remote Hazardous-Area Location Enclosure
- **E4(ft)**: Remote Hazardous-Area Location Enclosure with Junction Box
- **EN2**: NEMA 4X
- **EN4(ft)**: Remote NEMA 4X with Junction Box Specify Cable Length in Parentheses Maximum 200 ft (60 m). Length in Feet Using 5ft. Increments up to 20 ft, 10 ft. Increments up to 200 ft.

#### INPUT POWER

- **P2**: 18–30 VDC
- **P3**: 100–240 VAC (Not Available on EN Enclosures)

#### OUTPUT SIGNAL

- **V1**: 0–5 VDC, Linear
- **V3**: 0–10 VDC, Linear
- **V4**: 4–20 mA, Linear

#### DISPLAY

- **NR**: No Readout
- **DD**: Digital Display

#### GAS CODE

- **0**: Air
- **1**: Argon
- **2**: CO₂
- **3**: Chlorine (Correlation)
- **4**: Digester
- **5**: Digester (Correlation)
- **6**: Helium
- **7**: Hydrogen
- **8**: CH₄
- **9**: CH₄ (Correlation)
- **10**: Nitrogen
- **11**: Oxygen (Correlation)
- **12**: Propane
- **13**: Propane (Correlation)
- **99**: Other

#### OPTION 1 (DIGITAL COMMUNICATIONS)

- **PULSE**: Pulse (not avail. w/ E2-NR)
- **MB**: MODBUS (not avail. w/ P3)
- **FF**: Foundation Fieldbus (E2/P2 only)
- **PB**: Profibus PA (E2/P2 only)

#### OPTION 2 (SELF-CLEANING PURGE)

- **PURGE**: Includes valve, tube and purge nozzle.

#### OPTION 3 (HIGH TEMPERATURE)

- **HT**: To 750 F (400 C); Requires E4, EN4 remote option.

#### OPTION 4 (CERTIFICATES)

- **PT**: Pressure Test Certificate
- **CC**: Certificate of Conformance
- **NC**: NACE Certificate
- **MC**: Materials Certificate
- **LT**: Leak test Certificate